



Dart Aerospace Ltd.
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Canada

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D2182-045
Job Sheet 181510



Part No: D2182-045

Job Qty: 40 ea

Part Name: Heat Shrink 4.5" Long



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/30/18

Job Tracking No:

Due Date: 8/1/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D IPP: A 99.07.07 New Issue DM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	8/1/18	8/1/18	0.00	0.00	Start Up Stores/Pkg-1		
100	Small Fab	40 pcs	8/1/18	8/1/18	0.00	0.00	Small Fab		
110	QC	40 pcs	8/1/18	8/1/18	0.00	0.00	QC5		
120	Packaging	40 pcs	8/1/18	8/1/18	0.00	0.00	Packaging3		
130	QC21-SA	40 Ea	8/1/18	8/1/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - Cut as per dwg

JUL 30 2018

DAS
53
9-89
CA127

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2182	Heat Shrink	15 Ea (.375 ea)	90-Start up Operation	F155059

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2182	15	236	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description W Dart Aerospace Ltd. 1270 Aberdeen Street Hamlet, Ontario M6A 1K7 CANADA TEL: 1 613 832-6200 Email: sales@dartaero.com www.dartaerospace.com Date: 07/30/18 Container No: S097357 Part: D2182 - 045 Job No: 181510 Serial No/Batch: S097357 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's								Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		CUTS ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐						rge ☐ pulled ☐ ice ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
		OTHER : _____							